



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-041
Job Sheet 171502



Part No: D4149-041

Job Qty: 8 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP
Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	8 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	8 pcs	2/9/18	2/9/18	0.00	2.00	Small Fab-6		
110	QC	8 pcs	2/9/18	2/9/18	0.00	0.00	QC5		
120	Packaging	8 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-2		
130	QC21-SA	8 Ea	2/9/18	2/9/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	16 Ea (2 ea)	90-Start up Operation	
AN4C13A	Bolt	24 Ea (3 ea)	90-Start up Operation	
D3910-1	Crosstube Lug	8 Ea (1 ea)	90-Start up Operation	
D4091-1	Mounting Lug	8 Ea (1 ea)	90-Start up Operation	
D4149-1	Crosstube Lug Plate, Aft	16 Ea (2 ea)	90-Start up Operation	
D4149-3	Spacer	8 Ea (1 ea)	90-Start up Operation	
D4149-5	Eyebolt Stud	8 Ea (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	24 Ea (3 ea)	90-Start up Operation	
MS21043-3	Nut	16 Ea (2 ea)	90-Start up Operation	
MS21043-4	Nut	24 Ea (3 ea)	90-Start up Operation	
NAS1149C0332R	Washer	32 Ea (4 ea)	90-Start up Operation	
NAS1149C0432R	Washer	48 Ea (6 ea)	90-Start up Operation	

930



Container No: S042802

Part: D4149 - 041

Serial No/ Batch: S042802

Inspector:

Date: 02/15/10 14:39 PM

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CANADA
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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	16	201	0
	AN4C13A	24	241	0
	D3910-1	8	59	0
	D4091-1	8	70	0
	D4149-1	16	24	0
	D4149-3	8	16	0
	D4149-5	8	23	0
	MS20615-4M18	24	465	0
	MS21043-3	16	1,206	0
	MS21043-4	24	1,079	0
	NAS1149C0332R	32	2,037	0
	NAS1149C0432R	48	1,559	0

Part Specifications

Specifications could not be found.



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Master Unit 000930

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Containers on Master Unit 000930				
Serial No	Part No	Customer Part No	Status	Quantity
S042796	AN3C12A		Allocated	16
S042795	AN4C13A		Allocated	24
S042791	D3910-1		Allocated	8
S042792	D4091-1		Allocated	8
S042779	D4149-1		Allocated	16
S042789	D4149-3		Allocated	8
S041971	D4149-5		Allocated	8
S042794	MS20615-4M18		Allocated	24
S042798	MS21043-3	MS21043-3	Allocated	16
S042799	MS21043-4	MS21043-4	Allocated	24
S042800	NAS1149C0332R		Allocated	32
S042801	NAS1149C0432R		Allocated	48